General purpose, also suitable for stainless steel

S-TAP

Volume 2

NEW SIZES AVAILABLE NOW • NEW SIZES AVAILABLE NOW • NEW SIZES AVAILABLE NOW •

NEW TAP SIZES

AVAILABLE THREAD TYPES • METRIC • METRIC FINE • AVAILABLE THREAD TYPES • METRIC • METRIC FINE •

METRIC & METRIC FINE

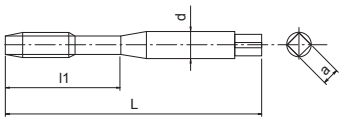
Key Features : S-TAP

1. General purpose
2. Accelerate chip evacuation
   Variable lead flute (PAT.)
3. Also suitable for stainless steel
4. Steam oxide surface treatment
5. HSSE

S-SFT

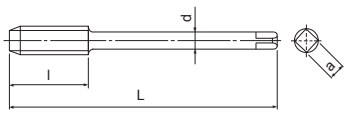
M | HSSE | OX | 40° | ISO 2 6H | C/2,5 | DIN 371

Taps



	EDP	M	P	L	l1	d	a	ZΔ	Price
NEW SIZES	48223115 *	1,4	0,3	40	-	2,5	2,1	2	
NEW SIZES	48223118	1,6	0,35	40	-	2,5	2,1	2	
NEW SIZES	48223119	1,7	0,35	40	-	2,5	2,1	2	
NEW SIZES	48223120	1,8	0,35	40	-	2,5	2,1	2	
NEW SIZES	48223125	2	0,4	45	10	2,8	2,1	2	
NEW SIZES	48223127	2,2	0,45	45	11	2,8	2,1	2	
NEW SIZES	48223128	2,3	0,4	45	12	2,8	2,1	2	
NEW SIZES	48223133	2,5	0,45	50	13	2,8	2,1	2	
NEW SIZES	48223136	2,6	0,45	50	13	2,8	2,1	2	
	48223138	3	0,5	56	18	3,5	2,7	3	
NEW SIZES	48223142	3,5	0,6	56	20	4	3	3	
	48223144	4	0,7	63	21	4,5	3,4	3	
NEW SIZES	48223147	4,5	0,75	70	25	6	4,9	3	
	48223149	5	0,8	70	25	6	4,9	3	
NEW SIZES	48223152	5,5	0,9	80	30	6	4,9	3	
	48223155	6	1	80	30	6	4,9	3	
NEW SIZES	48223158	7	1	80	30	7	5,5	3	
	48223161	8	1,25	90	35	8	6,2	3	
NEW SIZES	48223165	9	1,25	90	35	9	7	3	
	48223169	10	1,5	100	39	10	8	3	

* EDP 48223115: Tolerance 5H



M | HSSE | OX | 40° | ISO 2 6H | C/2,5 | DIN 376

	EDP	M	P	L	l	d	a	ZΔ	Price
NEW SIZES	48223140	3	0,5	56	-	2,2	-	3	
NEW SIZES	48223185	4	0,7	63	-	2,8	2,1	3	
NEW SIZES	48223150	5	0,8	70	-	3,5	2,7	3	
NEW SIZES	48223187	6	1	80	-	4,5	3,4	3	
NEW SIZES	48223159	7	1	80	-	5,5	4,3	3	
NEW SIZES	48223188	8	1,25	90	-	6	4,9	3	
NEW SIZES	48223166	9	1,25	90	-	7	5,5	3	
NEW SIZES	48223189	10	1,5	100	-	7	5,5	3	
NEW SIZES	48223175	11	1,5	100	-	8	6,2	3	
	48223179	12	1,75	110	18	9	7	4	
	48223191	14	2	110	20	11	9	4	
	48223202	16	2	110	20	12	9	4	
	48223214	18	2,5	125	25	14	11	4	
	48223228	20	2,5	140	25	16	12	4	
	48223238	22	2,5	140	25	18	14,5	4	
	48223247	24	3	160	30	18	14,5	4	

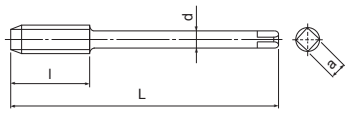
ZΔ= Number of flutes - Anzahl Schneiden - Numero di denti - Nombre de lèvres - Liczba ostrzy - Antal skær - Antal skär - Numero de ranuras - Число режущих кромок - Kanal sayısı

Applications - Anwendungen - Applicazioni - Applications - Applikation - Applikation - Aplicaciones - Применение - Uygulama - Zastosowania												
C≤0.2%	0.25<C≤0.4%	C≥0.45%	SCM	25~35 HRC	35~45 HRC	45~52 HRC	52~62 HRC	SUS	SKD	SC	GG	GGG
◎ 15~24 m/min	◎ 10~15 m/min	◎ 8~13 m/min	◎ 10~15 m/min					◎ 8~16 m/min	○ 10~15 m/min	○ 10~15 m/min		○ 10~15 m/min
Cu	BS	BsC	PB	Al	AC,ADC	MC	ZDC	Ti	Ni	Plast.	Vinyl	
○ 12~17 m/min											○ 10~20 m/min	

S-SFT

MF | HSSE | OX | 40° | ISO 2 6H | C/2,5 | DIN 374

Taps



EDP	MF	P	L	l	d	a	ZΔ	Price
48223139	3	0,35	56	4	2,2	-	3	
48223145	4	0,5	63	5,6	2,8	2,1	3	
48223151	5	0,5	70	6,4	3,5	2,7	3	
48223157	6	0,5	80	8	4,5	3,4	3	
48223156	6	0,75	80	8	4,5	3,4	3	
48223163	8	0,75	80	10	6	4,9	3	
48223162	8	1	90	10	6	4,9	3	
48223167	9	1	90	10	7	5,5	3	
48223172	10	0,75	90	12	7	5,5	3	
48223171	10	1	90	12	7	5,5	3	
48223170	10	1,25	100	12	7	5,5	3	
48223176	11	1	90	12	8	6,2	3	
48223182	12	1	100	14	9	7	4	
48223181	12	1,25	100	14	9	7	4	
48223180	12	1,5	100	14	9	7	4	
48223194	14	1	100	16	11	9	4	
48223193	14	1,25	100	16	11	9	4	
48223192	14	1,5	100	16	11	9	4	
48223204	16	1	100	16	12	9	4	
48223203	16	1,5	100	16	12	9	4	
48223218	18	1	110	20	14	11	4	
48223216	18	1,5	110	20	14	11	4	
48223232	20	1	125	20	16	12	4	
48223230	20	1,5	125	20	16	12	4	
48223220	20	2	140	20	16	12	4	
48223241	22	1	125	20	18	14,5	4	
48223240	22	1,5	125	20	18	14,5	4	
48223239	22	2	140	20	18	14,5	4	
48223251	24	1	140	20	18	14,5	4	
48223250	24	1,5	140	24	18	14,5	4	
48223249	24	2	140	24	18	14,5	4	

ZΔ= Number of flutes - Anzahl Schneiden - Numero di denti - Nombre de lèvres - Liczba ostrzy - Antal skær - Antal skär - Numero de ranuras - Число режущих кромок - Kanal sayısı

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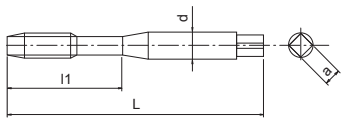
◎ 15~24 m/min	◎ 10~15 m/min	◎ 8~13 m/min	◎ 10~15 m/min					◎ 8~16 m/min	○ 10~15 m/min	○ 10~15 m/min		○ 10~15 m/min
Cu	BS	BsC	PB	Al	AC,ADC	MC	ZDC	Ti	Ni	Plast.	Vinyl	
○ 12~17 m/min											○ 10~20 m/min	

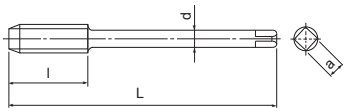
S-POT

Taps



	EDP	M	P	L	l1	d	a	ZΔ	Price
NEW SIZES	48224115*	1,4	0,3	40	-	2,5	2,1	2	
NEW SIZES	48224118	1,6	0,35	40	-	2,5	2,1	2	
NEW SIZES	48224119	1,7	0,35	40	-	2,5	2,1	2	
NEW SIZES	48224120	1,8	0,35	40	-	2,5	2,1	2	
NEW SIZES	48224125	2	0,4	45	-	2,8	2,1	2	
NEW SIZES	48224127	2,2	0,45	45	-	2,8	2,1	2	
NEW SIZES	48224128	2,3	0,4	45	-	2,8	2,1	2	
NEW SIZES	48224133	2,5	0,45	50	-	2,8	2,1	2	
NEW SIZES	48224136	2,6	0,45	50	-	2,8	2,1	2	
	48224138	3	0,5	56	18	3,5	2,7	3	
NEW SIZES	48224142	3,5	0,6	56	20	4	3	3	
	48224144	4	0,7	63	21	4,5	3,4	3	
NEW SIZES	48224147	4,5	0,75	70	25	6	4,9	3	
	48224149	5	0,8	70	25	6	4,9	3	
NEW SIZES	48224152	5,5	0,9	80	30	6	4,9	3	
	48224155	6	1	80	30	6	4,9	3	
NEW SIZES	48224158	7	1	80	30	7	5,5	3	
	48224161	8	1,25	90	35	8	6,2	3	
NEW SIZES	48224165	9	1,25	90	35	9	7	3	
	48224169	10	1,5	100	39	10	8	3	

* EDP 48224115: Tolerance 5H



	EDP	M	P	L	l	d	a	ZΔ	Price
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NEW SIZES	48224187	6	1	80	-	4,5	3,4	3	
NEW SIZES	48224159	7	1	80	-	5,5	4,3	3	
NEW SIZES	48224188	8	1,25	90	-	6	4,9	3	
NEW SIZES	48224166	9	1,25	90	-	7	5,5	3	
NEW SIZES	48224189	10	1,5	100	-	7	5,5	3	
NEW SIZES	48224175	11	1,5	100	-	8	6,2	3	
	48224179	12	1,75	110	28	9	7	3	
	48224191	14	2	110	30	11	9	3	
	48224202	16	2	110	32	12	9	3	
	48224214	18	2,5	125	34	14	11	3	
	48224228	20	2,5	140	34	16	12	3	
	48224238	22	2,5	140	34	18	14,5	3	
	48224247	24	3	160	38	18	14,5	3	

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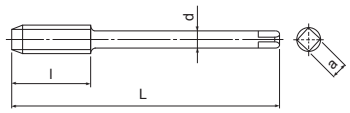
◎ 15~24 m/min	◎ 10~15 m/min	◎ 8~13 m/min	◎ 10~15 m/min					◎ 8~16 m/min	○ 10~15 m/min	○ 10~15 m/min		○ 10~15 m/min
Cu	BS	BsC	PB	Al	AC,ADC	MC	ZDC	Ti	Ni	Plast.	Vinyl	
○ 12~17 m/min											○ 10~20 m/min	

S-POT

MF | HSSE | OX | ISO 2 6H | B/4 | DIN 374

Taps



EDP	MF	P	L	l	d	a	ZΔ	Price
48224139	3	0,35	56	9	2,2	-	3	
48224145	4	0,5	63	10	2,8	2,1	3	
48224151	5	0,5	70	12	3,5	2,7	3	
48224157	6	0,5	80	14	4,5	3,4	3	
48224156	6	0,75	80	14	4,5	3,4	3	
48224163	8	0,75	80	18	6	4,9	3	
48224162	8	1	90	22	6	4,9	3	
48224167	9	1	90	22	7	5,5	3	
48224172	10	0,75	90	20	7	5,5	3	
48224171	10	1	90	20	7	5,5	3	
48224170	10	1,25	100	24	7	5,5	3	
48224176	11	1	90	20	8	6,2	3	
48224182	12	1	100	22	9	7	3	
48224181	12	1,25	100	22	9	7	3	
48224180	12	1,5	100	22	9	7	3	
48224194	14	1	100	22	11	9	3	
48224193	14	1,25	100	22	11	9	3	
48224192	14	1,5	100	22	11	9	3	
48224204	16	1	100	22	12	9	3	
48224203	16	1,5	100	22	12	9	3	
48224218	18	1	110	25	14	11	3	
48224216	18	1,5	110	25	14	11	3	
48224232	20	1	125	25	16	12	3	
48224230	20	1,5	125	25	16	12	3	
48224220	20	2	140	34	16	12	3	
48224241	22	1	125	25	18	14,5	3	
48224240	22	1,5	125	25	18	14,5	3	
48224239	22	2	140	34	18	14,5	3	
48224251	24	1	140	28	18	14,5	3	
48224250	24	1,5	140	28	18	14,5	3	
48224249	24	2	140	28	18	14,5	3	

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◎ 15~24 m/min	◎ 10~15 m/min	◎ 8~13 m/min	◎ 10~15 m/min					◎ 8~16 m/min	○ 10~15 m/min	○ 10~15 m/min		○ 10~15 m/min
Cu	BS	BsC	PB	Al	AC,ADC	MC	ZDC	Ti	Ni	Plast.	Vinyl	
○ 12~17 m/min											○ 10~20 m/min	

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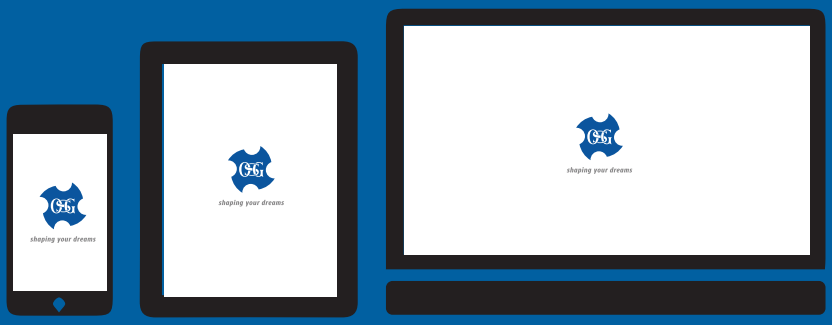

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